

CONGRATULATIONS!

You now own an EXCURSION XXX TREME Subwoofer, the product of an uncompromising design and german engineering philosophy. A product made from Car Audio fanatics who truely believe in the relentless pursuit of perfection. A product made for the single goal to be the ultimate choice for SPL Competition.

EXCURSION Subwoofers are the result of several decades of product improvements, competition, innovation and highest quality parts and control standards in industry. When properly installed these speakers will provide you with many years of listening pleasere and are the perfect balance between high fidelity, extreme performance and long-lasting reliabilty.

Should your XXX Subwoofer ever need a service, Please record your information on the following lines to refer to in the event that you may need it later.
Dealer's Name
Date of Purchase
Installation Shop
Installation Date

At EXCURSION Intl. we are confident you will have many years of outstanding enjoyment from your high performance investment. For maximum performance we recommend that you have your new EXCURSION XXX Subwoofer installed by an exclusive Authorized EXCURSION Dealer

To learn more about EXCURSION, please visit us on the World Wide Web at

http://www.excursion.us

CAUTION!

Continuous exposure to sound pressure levels in excess of 100dB can cause permanent hearing loss. EXCURSION Speakers are capable of producing sound pressure levels well over 170dB. Please observe all local sound ordinances while listening to your EXCURSION System. EXCURSION Intl. acceptss no liability for hearing loss, bodily injury, or property damage due to the result of use or missuse of this product.



EXCURSION XXX.v2 SUBWOOFER FEATURE

Our XXX born Ground Pumping Gun Machines are definitely not what anybody need. You must want them. We have made them for incar madness far away a Subwoofer should have been acoustical built for.

They are consequent overbuilt, perform with all Features up to time and are prior in order to transfer fully unserious Fun and outstanding Deep Bass Excursions into your ride.

Some facts in concern to the XXX Design:

A tripple layererd component one piece spider got especially designed to keep controle in our new XXX long stroke die cast basket concept. This XXX basket feature our Excursion military standard allen screw terminals which awaite up to 8GA power speaker cables, which are designed for optional HPST8 Dual Hollywood ENERGETIC Terminals. This finally to increase the INPUT from 4x 8GA up to 8x 8GA wiring.

Carefully wooven heavy dual Tinseal lead really all of your amplifier power direct to the 6 layered 3"CCAR aluminium flat coil. Our XXX Voice Coil design shows up with an outstanding Roll Range Height of actually 66mm and got pimped with our Excursion Top Vents at the upper area of the lightweight aluminium Former.

There is absolut no doubt what the XXX Bitches are going to do with your ride if you open the gate of Power.

These Excursion XXXTreme Machines feature a tripple stacked closed Motor Structure of 700oz sheer Power. With an extended deep Kraft Pulp Cone with Carbon Fibers in Matrix they keep exeptionally stable. The cone got pimped with a circle of 8x 3GA ventilation holes below Dustcap area for the extra mile of contious cooling and airflow of Voice Coil.

But the prior visual feature of XXX and their first impression they will leave to you are the very large oversized Rubatek Foam surround. Those are capable for unlimited XXX movements which are getting sexy visual illustrated via our Excursion 3D Dustcap.

XXX Design target to take away your air in car. They need serious installation with a solid Energetic Concept to perform like a XXXTREME should do.

Pre-Installation Instructions:

It is recommend that you have your new EXCURSION XXX Sub professionally installed by your authorized EXCURSION dealer. This will ensure use of proper installation techniques & materials. If you choose to perform your own installation, the following instruction will give you direction making your purchase complete.

The factors for the port area are manifold and can not be reduced only to depend on the cone area of the woofer that is used. But at least it is a good advice not to go with less than 1/7 of the cone area for ported and 1/4 for bandpass enclosures.

While you are building up and tuning your sub system you should use a trial-port. This should be longer than calculated or recommend. While tuning the system you can find the best sounding length by shortening the port in aprox 2 cm steps. The final tuning in the car does not only result out of what you do with the port. Also the position of the port in the enclosure and surrounding areas and position in the trunk have notable impact. The load-through of rear seats are also uncalcubale as well size and construction type of the car. This easy effect with different results.

Please do NOT use carpet or cloth within the port or inside the enclosure. It has bad effects on the air flow. It is recommend to round up the ends of the port and ensure a glossy surface where ever the air moves inside the enclosure or port. The moving air mass will speed up and thank you by producing less side noises.

You can also prevent the port itself from resonating. The techniques are the same as you know from building enclosures or damping doors. You can use energy absorbing material or you can raise the stiffness of the port by bracing.

To have your subwoofer system playing clear and acurate you must follow the idea of an acoustical "dead" workplace, with just the moving cone. First of all, the enclosure itself might be not rigid enough. In most cases you can raise the stiffness by implementing braces, that connect in best way four walls. Or at least stiff up the baffle against back-wall. You can build enclosures with wallthickness of many centimetres, but bracing will have same effect with less weight! Now, when your enclosure is stiff and rigid to save you against bomb attacks, you can put it in your trunk. Do not forget it is important to fix it in the trunk of your car.

For further direction consult an authorizied EXCURSION installation specialst



If you are intending to use multiple subwoofers in your system, EXCURSION recommends having seperate chambers for each subwoofer if the subwoofers will be operated by different amplified signals. This prevent possible cancellation.

WARNING: The use of silicone rubber to seal in a speaker will void the Warranty! If sealing is needed to the speaker gasket, use caulking cord or vinyl weather strip.

IMPORTANT: Never cut any metal that is an integral part of an automobile's safety or structural support system.

NOTE: EXCURSION strongly recommends that you operate the complete audio system at low volume before final installation of your MXT Series Subwoofers. This will allow a trial listening test to set maximum volume without distortion.

CAUTION: Make sure that all speaker wiring is fully protected from cutting or wear. Any short circuits developing as a result could severaley damage the radio unit or amplifier. Make sure that all speaker wires easily reach the speaker terminals without stress on the wire or connectors.

PREPARING FOR INSTALLATION

Note: The tools listed below may be required for proper installation.

- * An electtric drill with drill bits
- * Phillips-head and standard screwdrivers
- * Crimping tool and needle-nose pliers
- * Silicon sealant or closed cell weather-stripping
- * Metal file, Hole saw, Tin Snips, Wire strippers

INSTALLATION PRECAUTIONS

Note: Proceed only if you are a qualified installer otherwise let your dealer do it.

- * Always wear protective eyewear when using tools
- * Turn OFF all stereo and other electrical devices before you begin
- * Disconenect the (-) negative lead from your vehicle's battery.
- * Keep the speakers in the package until final installation.
- * Locate fuel lines, brake lines, oil lines, electrical cables when planning installation.
- * Check to see clearance behind the mounting surface before installing speakers.
- * When running speaker wires through sheet metal, be sure to use gromments to properly insualte the wires from metal edges.

XXX.v2 8-D2 SPECIFICATIONS

Overall Dimensions	222*197	mm			
Nominal Power Handling	1200	W/RMS			
Transient Power 10ms	<u> </u>		W/MAX		
Sensitivity		85.1	SPLO		
Frequency Response		40-500	Hz		
Cone Material		Pulp in Matrix			
Net Weight		11.6	kg		
Electrical Data					
Nominal Impedance		Dual 2.0	Ohm		
DC Resistance		Dual 1.9	Ohm		
Voice Coil and Mag	net P	arameters			
Voice Coil Diameter		61.1	mm		
Voice Coil Height		45	mm		
HE Magnetic Gap Height		15	mm		
Max.Linear Excursion			mm		
Voice Coil bobbin		Aluminium Flat			
Voice Coil Wire		CCAR			
Number Of Layers		6	layers		
Magnet System Type		High Flux Ferrite			
BL Product		15.1	N.A.		
T-S Parameters					
Suspension Compliance	Cms	0.02			
Mechanical Q Factor	Mechanical Q Factor Qms				
Electrical Q Factor Qes		1.2			
Total Q Factor Qts		0.74			
Moving Mass Mms		121.4			
Eq.Cas Air Load(liters) VAS		8.8	Liter		
Resonant Frequency Fs		43.2	Hz		
Effective Piston Area SD		188.6	cm ²		

Ported 8" SPL Box :

Internal Volume: 42,8 Liter VB nett Volume: 38,8 Liter Port Diameter: 2x 75 mm Port Length: each 240 mm

F3: 41,5 Hz FB: 49,4 Hz Ported 8" SQPL Box:

VB nett Volume: 31,3 Liter Port Height: 38 mm Port Wide: 332 mm Port Length: 390 mm F3: 44,8 Hz - FB: 53,0 Hz

Internal Volume: 40,0 Liter



XXX.v28-D4 SPECIFICATIONS

Overall Dimensions	222*197	mm			
Nominal Power Handling	1200	W/RMS			
Transient Power 10ms	<u> </u>		W/MAX		
Sensitivity		84.3	SPLO		
Frequency Response		40-500	Hz		
Cone Material		Pulp in Matrix			
Net Weight		11.6	kg		
Electrical Data					
Nominal Impedance		Dual 4.0	Ohm		
DC Resistance		Dual 3.6	Ohm		
Voice Coil and Mag	net P	arameters			
Voice Coil Diameter		61.1	mm		
Voice Coil Height		45	mm		
HE Magnetic Gap Height		15	mm		
Max.Linear Excursion		15 / 30	mm		
Voice Coil bobbin					
Voice Coil Wire		CCAR			
Number Of Layers		6	layers		
Magnet System Type		High Flux Ferrite			
BL Product		20.4	N.A.		
T-S Parameters					
Suspension Compliance	Cms	0.02			
Mechanical Q Factor	Mechanical Q Factor Qms				
Electrical Q Factor Qes		1.13			
Total Q Factor Qts		0.73			
Moving Mass Mms		121.4			
Eq.Cas Air Load(liters)	VAS	9.8	Liter		
Resonant Frequency Fs Effective Piston Area SD		43.4	Hz		
Effective Piston Area	188.6	cm ²			

Ported 8" SPL Box :

Ported 8" SQPL Box:

Internal Volume: 42,8 Liter VB nett Volume: 38,8 Liter Port Diameter: 2x 75 mm Port Length: each 240 mm

F3: 41,5 Hz FB: 49,4 Hz Internal Volume: 40,0 Liter VB nett Volume: 31,3 Liter Port Height: 38 mm Port Wide: 332 mm

Port Length: 390 mm F3: 44,8 Hz - FB: 53,0 Hz

XXX.v2 12-D1 SPECIFICATIONS

Overall Dimensions	320*290	mm		
Nominal Power Handling	2000	W/RMS		
Transient Power 10ms		6000	W/MAX	
Sensitivity		88.0	SPLO	
Frequency Response		30-400	Hz	
Cone Material		Pulp in Matrix		
Net Weight		23.8	kg	
Electrical Data				
Nominal Impedance		Dual 1.0	Ohm	
DC Resistance		Dual 0.9	Ohm	
Voice Coil and Mag	net P	arameters		
Voice Coil Diameter	76.5	mm		
Voice Coil Height		66	mm	
HE Magnetic Gap Height		20	mm	
Max.Linear Excursion		25 / 50	mm	
Voice Coil bobbin		Aluminium Flat		
Voice Coil Wire		CCAR		
Number Of Layers		6	layers	
Magnet System Type		High Flux Ferrite		
BL Product		17	N.A.	
T-S Parameters				
Suspension Compliance	Cms	0.03		
Mechanical Q Factor	Qms	5.44		
Electrical Q Factor Qes		0.7		
Total Q Factor Qts		0.62		
Moving Mass Mms		377,8		
Eq.Cas Air Load(liters) VAS		19.5	Liter	
Resonant Frequency Fs		42	Hz	
Effective Piston Area	510.0	cm ²		

Ported 12" SPL Box: Ported 12" SQPL Box:

Internal Volume: 60 Liter VB nett Volume: 50 Liter Port Height: 250 mm Port Wide: 100 mm Port Length: 300 mm F3: 53 Hz - FB: 60 Hz

Internal Volume: 80 Liter VB nett Volume: 70 Liter Port Height: 250 mm Port Wide: 100 mm Port Length: 300 mm F3: 45 Hz - FB: 52 Hz



XXX.v2 12-D2 SPECIFICATIONS

Overall Dimensions	320*290	mm			
Nominal Power Handling	2000	W/RMS			
Transient Power 10ms		6000	W/MAX		
Sensitivity		87.1	SPLO		
Frequency Response		30-400	Hz		
Cone Material		Pulp in Matrix			
Net Weight		23.8	kg		
Electrical Data					
Nominal Impedance		Dual 2.0	Ohm		
DC Resistance		Dual 1.8	Ohm		
Voice Coil and Magnet Parameters					
Voice Coil Diameter	76.5	mm			
Voice Coil Height		66	mm		
HE Magnetic Gap Height		20	mm		
Max.Linear Excursion		25 / 50	mm		
Voice Coil bobbin		Aluminium Flat			
Voice Coil Wire		CCAR			
Number Of Layers		6	layers		
Magnet System Type		High Flux Ferrite			
BL Product		24.3	N.A.		
T-S Parameters					
Suspension Compliance	Cms	0.04			
Mechanical Q Factor	Mechanical Q Factor Qms				
Electrical Q Factor Qes		0.75			
Total Q Factor Qts		0.65			
Moving Mass Mms		377,8			
Eq.Cas Air Load(liters) VAS		20.7	Liter		
Resonant Frequency Fs		43	Hz		
Effective Piston Area SD		510.0	cm ²		

Ported 12" SPL Box: Ported 12" SQPL Box:

Internal Volume: 60 Liter VB nett Volume: 50 Liter Port Height: 250 mm Port Wide: 100 mm Port Length: 300 mm F3: 53 Hz - FB: 60 Hz Internal Volume: 80 Liter VB nett Volume: 70 Liter Port Height: 250 mm Port Wide: 100 mm Port Length: 300 mm F3: 45 Hz - FB: 52 Hz

XXX.v2 15-D1 SPECIFICATIONS

Overall Dimensions	394*328	mm		
Nominal Power Handling	2000	W/RMS		
Transient Power 10ms		6000	W/MAX	
Sensitivity		91.6	SPLO	
Frequency Response		25-400	Hz	
Cone Material		Pulp in Matrix		
Net Weight		25.0	kg	
Electrical Data				
Nominal Impedance		Dual 1.0	Ohm	
DC Resistance		Dual 0.9	Ohm	
Voice Coil and Mag	net P	arameters		
Voice Coil Diameter		76.5	mm	
Voice Coil Height		66	mm	
HE Magnetic Gap Height		20	mm	
Max.Linear Excursion		25 / 50	mm	
Voice Coil bobbin				
Voice Coil Wire		CCAR		
Number Of Layers		6	layers	
Magnet System Type		High Flux Ferrite		
BL Product		20.7	N.A.	
T-S Parameters				
Suspension Compliance	Cms	0.04 6.71		
Mechanical Q Factor				
Electrical Q Factor Qes		0.63		
Total Q Factor Qts		0.57		
Moving Mass Mms		397.1		
Eq.Cas Air Load(liters)	VAS	42.5	Liter	
Resonant Frequency Fs		38	Hz	
Effective Piston Area SD		754.7	cm ²	

Ported 15" SPL Box: Ported 15" SQPL Box:

Internal Volume: 90 Liter VB nett Volume: 75 Liter Port Height: 300 mm Port Wide: 125 mm Port Length: 275 mm F3: 50 Hz - FB: 60 Hz

Internal Volume: 120 Liter VB nett Volume: 100 Liter Port Height: 300 mm Port Wide: 150 mm Port Length: 300 mm F3: 45 Hz - FB: 54 Hz



XXX.v2 15-D2 SPECIFICATIONS

Overall Dimensions	394*328	mm			
Nominal Power Handling	2000	W/RMS			
Transient Power 10ms		6000	W/MAX		
Sensitivity		90.8	SPLO		
Frequency Response		40-500	Hz		
Cone Material		Pulp in Matrix			
Net Weight		25.0	kg		
Electrical Data					
Nominal Impedance		Dual 2	Ohm		
DC Resistance		Dual 2	Ohm		
Voice Coil and Mag	net P	arameters			
Voice Coil Diameter	76.5	mm			
Voice Coil Height		66	mm		
HE Magnetic Gap Height		20	mm		
Max.Linear Excursion			mm		
Voice Coil bobbin		Aluminium Flat			
Voice Coil Wire		CCAR			
Number Of Layers		6	layers		
Magnet System Type		High Flux Ferrite			
BL Product		26.3	N.A.		
T-S Parameters					
Suspension Compliance	Cms	0.04			
Mechanical Q Factor	Qms	4.93			
Electrical Q Factor Qes		0.72			
Total Q Factor Qts		0.62			
Moving Mass Mms		397.1			
Eq.Cas Air Load(liters)	VAS	43.4	Liter		
Resonant Frequency Fs Effective Piston Area SD		39	Hz		
Effective Piston Area	754.7	cm ²			

Ported 15" SPL Box: Ported 15" SQPL Box:

Internal Volume: 90 Liter VB nett Volume: 75 Liter Port Height: 300 mm Port Wide: 125 mm Port Length: 275 mm F3: 50 Hz - FB: 60 Hz

Internal Volume: 120 Liter VB nett Volume: 100 Liter Port Height: 300 mm Port Wide: 150 mm Port Length: 300 mm F3: 45 Hz - FB: 54 Hz

SPECIFICATIONS FOR EXCURSION XXX SUBWOOFER SERIES

(Due to Constant Improvements, Specifications and Parameters are subject to change without notice)

XXX-15 D2	XXX-12 D2	XXX-8 D4	XXX-15 D1	XXX-12 D1	XXX-8 D2	Model
15"/38cm	12"/30cm	8"/20cm	15"/38cm	12"/30cm	8"/20cm	Size
2x2Ohm	2x2Ohm	2x 40hm	2x10hm	2x1Ohm	2x 20hm	Nominal Impedance
2000 RMS 6000 WATT	2000 RMS 6000 WATT	1200 RMS 3000 WATT	2000 RMS 6000 WATT	2000 RMS 6000 WATT	1200 RMS 3000 WATT	Power RMS/PEAK
90.8 dB	87.1 dB	84.3 dB	91.6 dB	88.0 dB	85.1 dB	Sensivity 1W/1m
700 oz.	700 oz.	350 oz.	700 oz.	700 oz.	350 oz.	Motor Size
275mm	242mm	165mm	275mm	242mm	165mm	Mounting Depth
356mm	286mm	190mm	356mm	286mm	190mm	Inner Dia. Cut out
392mm	318mm	222mm	392mm	318mm	222mm	Outer Dia.
25,0	23,8	11.6	25,0	23,8	11.6	K ₀

CAUTION: Excursion Subwoofer are capable of producing dangerous SPL levels

ATTENTION: Excursion Subwoofer demand at least 50 hours break in time for maximum Performance



EXCURSION LIMITED WARRANTY POLICY

EXCURSION Intl. offers limited warranty on EXCURSION products under normal use on the following terms:

EXCURSION Speakers are to be free of defects in material and workmanship for a period of one year.

This warranty applies only to EXCURSION products sold to consumers by Authorizied EXCURSION Dealers in Germany. Products purchased by consumers from an EXCURSION dealer in another country are covered only by that country's Distributor and not by EXCURSION Intl.

This warranty covers only the original purchaser of EXCURSION product. In order to receive service, the purchaser must provide EXCURSION with the receipt stating the consumer name, dealer, product and date of purchase.

Products found to be defective during the warranty period will be repaired or replaced (with a product deemed to be equivalent) at Excursion's discretion and will not be liable for incidental or consequential damages. EXCURSION will not warranty this product under the following situations:

- * Speakers received with bent frames or water damages
- * Abuse such as holes in the cone, surround or ripped spider
- * Voice coil damage due to amplifier clipping or distortion
- * Product that has not been installed according to this owner manual

Any implied warranties including warranties of fitness for use and merchantability are limited in duration to the period of the express warranty set forth above. No person is authorized to assume for EXCURSION any other liability in connection with the sale of this product.

Please call prior your authorizied EXCURSION dealer the product got purchased. In case they are not accessible call 0961-416-0420 for EXCURSION Customer Service. You must obtain an RA# (Return Authorization Number) to return any product to EXCURSION Intl. The RA number must be prominently marked on the outside of the shipping carton or the delivery will be refused. Please pack your return carefully! We are not responsibile for items damaged in shipping. Return the defective product along with a copy of the original dated retail sales receipt, plus 10,- EUR for handling and diagnostic evaluation to:

EXCURSION Intl. - A Division of CHPW Attn: Returns (RA#)
Neustaedter Str. 20
D-92685 Floss / Germany





EXCURSION - A Division of CHPW

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Friedrich-Ebert-Str. 42 - D-92637 Weiden / Germany Tel: (+49) 961-416 04 20 - Fax: (+49) 961-46 04 41

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